REPLACEMENT PARTS FOR

"NLB TYPE" FLUID ENDS

GARDNER DENVER
WATER JETTING SYSTEMS INC.

2001 Catalog



SAFETY is the FIRST DUTY of all concerned with Water Blasting.

Gardner Denver Water Jetting Systems, Inc.
publishes various guides for the safe use of
Water Blasting Equipment and also recommends
that all personnel are made familiar with
"RECOMMENDED PRACTICES FOR THE USE OF MANUALLY OPERATED HIGH PRESSURE WATER JETTING EQUIPMENT"
published by the Water Jet Technology Association
These publications can be obtained
free of charge by contacting
Gardner Denver Water Jetting Systems, Inc.

1-800-231-3628

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Replacement Parts for "NLB Type" Fluid Ends

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1012 Fluid End

Plunger Assembly Replacement Parts



ITEM	DESCRIPTION	PART NUMBER / DIAMETER			
		0.875	1.000	1.125	1.250
1	PLUNGER 17-4 SS	**301181**	**301182**	**301183**	**301184**
	PLUNGER COLMONOY	**301161**	**301162**	**301163**	**301164**
	(Equivalent NLB Part #)	(N-353-07)	(N-353-10)	(N-353-11)	(N-353-12)
2	PACKING SPRING	**301201**	**301201**	**301201**	**301201**
	(Equivalent NLB Part #)	(N-334-1)	(N-334-1)	(N-334-1)	(N-334-1)
3	THROAT BUSHING	**301100**	**301101**	**301102**	**301103**
	(Equivalent NLB Part #)	(N-341-07)	(N-341-10)	(N-341-11)	(N-341-12)
4A	PACKING SET	**301141**	**301142**	**301143**	**301144**
	(Equivalent NLB Part #)	(1608)	(1609)	(1610)	(1624)
4B	PACKING SET, TEFLON*	**301141TEFL**	**301142TEFL**	**301143TEFL**	**301144TEFL**
5	BACKUP RING	**301121**	**301122**	**301123**	**301124**
	(Equivalent NLB Part #)	(N-339-07)	(N-339-10)	(N-339-11)	(N-339-12)

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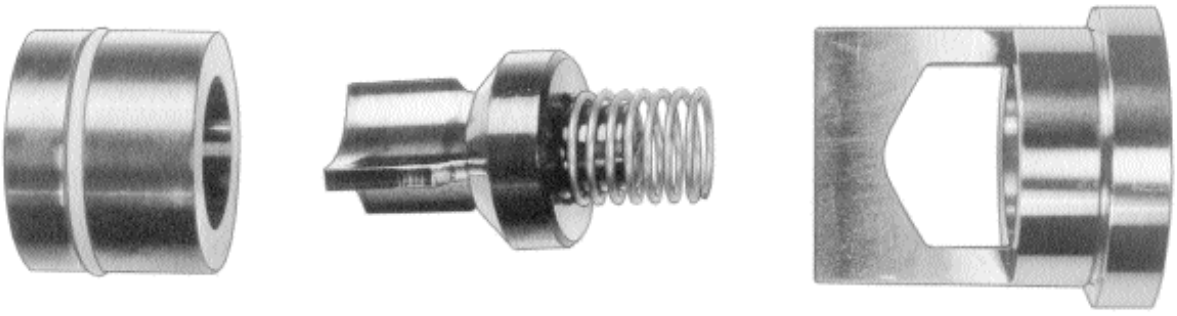
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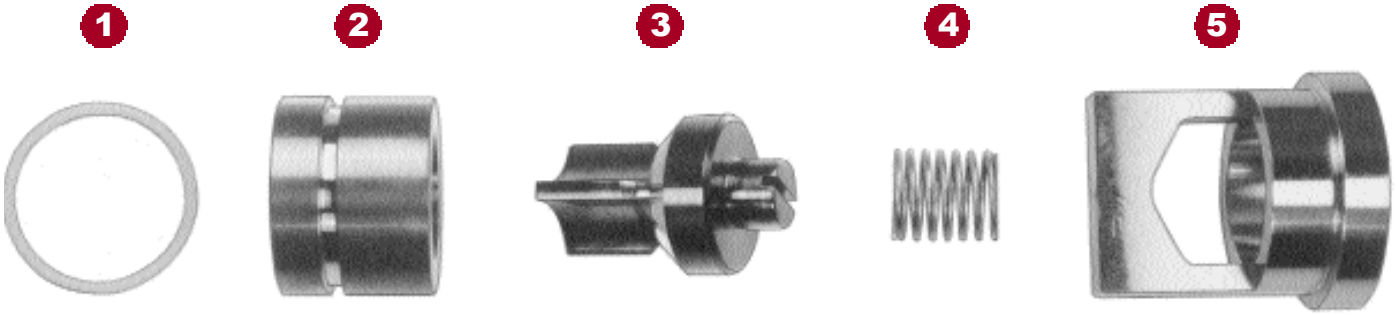
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One Piece Fluid End
Suction Valve Assembly
Replacement Parts

1012





ITEM	DESCRIPTION	QTY.	GD PART NUMBER	Equivalent NLB Part No.
1	O-RING, SUCTION VALVE SEAT	1	**301135**	AA-1900
2	SEAT, SUCTION VALVE	1	**301228**	N-322
3	SUCTION VALVE	1	**301203**	N-320
4	SUCTION VALVE SPRING	1	**301226**	N-334
5	SUCTION VALVE STOP	1	**301224**	N-369

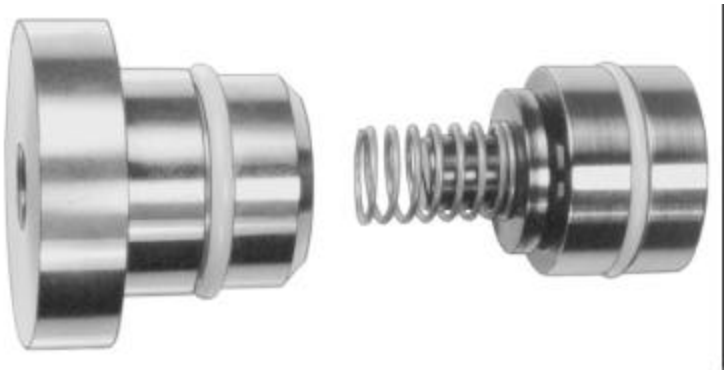
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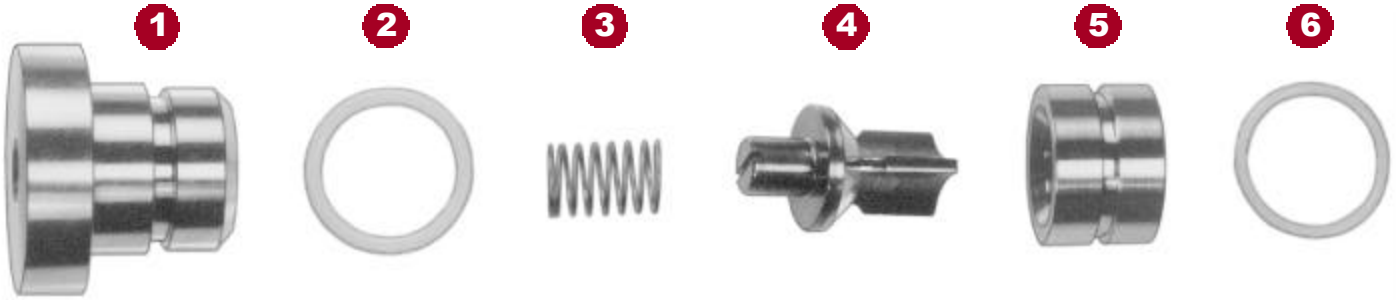
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1012 One Piece Fluid End
Discharge Valve Assembly Replacement Parts



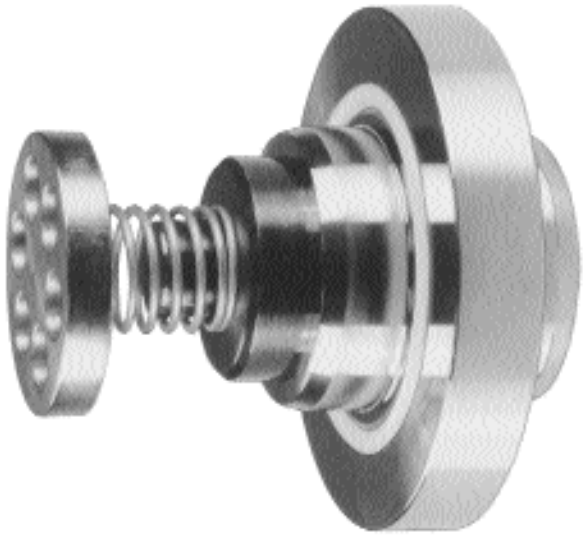


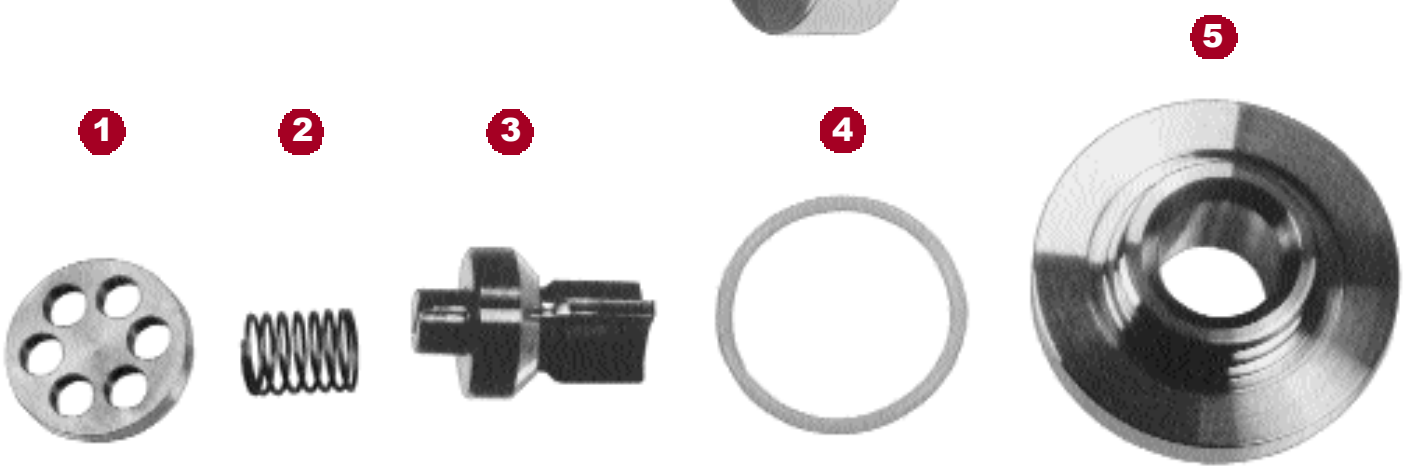
ITEM	DESCRIPTION	QTY.	GD PART NUMBER	Equivalent NLB Part No.
1	DISCHARGE VALVE STOP	1	**301227**	N-370
2	O-RING, DISCHARGE SEAT	1	**301136**	AA-5020
3	SPRING, DISCHARGE VALVE	1	**301230**	N-335
4	DISCHARGE VALVE	1	**301225**	N-321
5	DISCHARGE VALVE SEAT	1	**301229**	N-323
6	O-RING, DISCHARGE VALVE SEAT	1	**301137**	AA-1890

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Three Piece Fluid End
Suction/Discharge Valve Assembly Replacement Parts

1012





ITEM	DESCRIPTION	QTY.	GD PART NUMBER	Equivalent NLB Part No.
1	SUCTION VALVE STOP	1	**301214**	N-369
2	VALVE SPRING	1	**301206**	N-334
3	VALVE	1	**301203**	N-320
4	VALVE SEAT O-RING	2	**301205**	AA-8390
5	SUCTION/DISCHARGE VALVE SEAT	1	**301204**	NC-322/323

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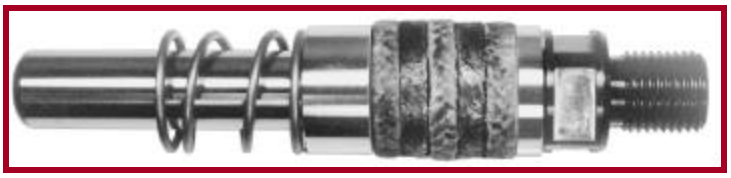
10150 & 10250

Fluid End
Plunger Assembly Replacement Parts











ITEM	DESCRIPTION	PART NUMBER / DIAMETER			
		1.125	1.250	1.375	1.500
1	PLUNGER 17-4 SS	**301185**	**301186**	**301187**	**301188**
	PLUNGER COLMONOY	**301165**	**301166**	**301167**	**301168**
	(Equivalent NLB Part #)	-	(L-353-12)	(L-353-13)	(L-353-14)
2	PACKING SPRING	**301207**	**301207**	**301207**	**301207**
	(Equivalent NLB Part #)	(L-334-1)	(L-334-1)	(L-334-1)	(L-334-1)
3	THROAT BUSHING	**301104**	**301105**	**301106**	**301107**
	(Equivalent NLB Part #)	-	(L-341-12)	(L-341-13)	(L-341-14)
4A	PACKING SET, TEFLON	**301145TEFL**	**301146TEFL**	**301147TEFL**	**301148TEFL**
4B	PACKING SET	**301145**	**301146**	**301147**	**301148**
	(Equivalent NLB Part #)	-	(1606)	(1611)	(1612)
5	BACKUP RING	**301125**	**301126**	**301127**	**301128**
	(Equivalent NLB Part #)	-	(L-339-12)	(L-339-13)	(L-339-14)

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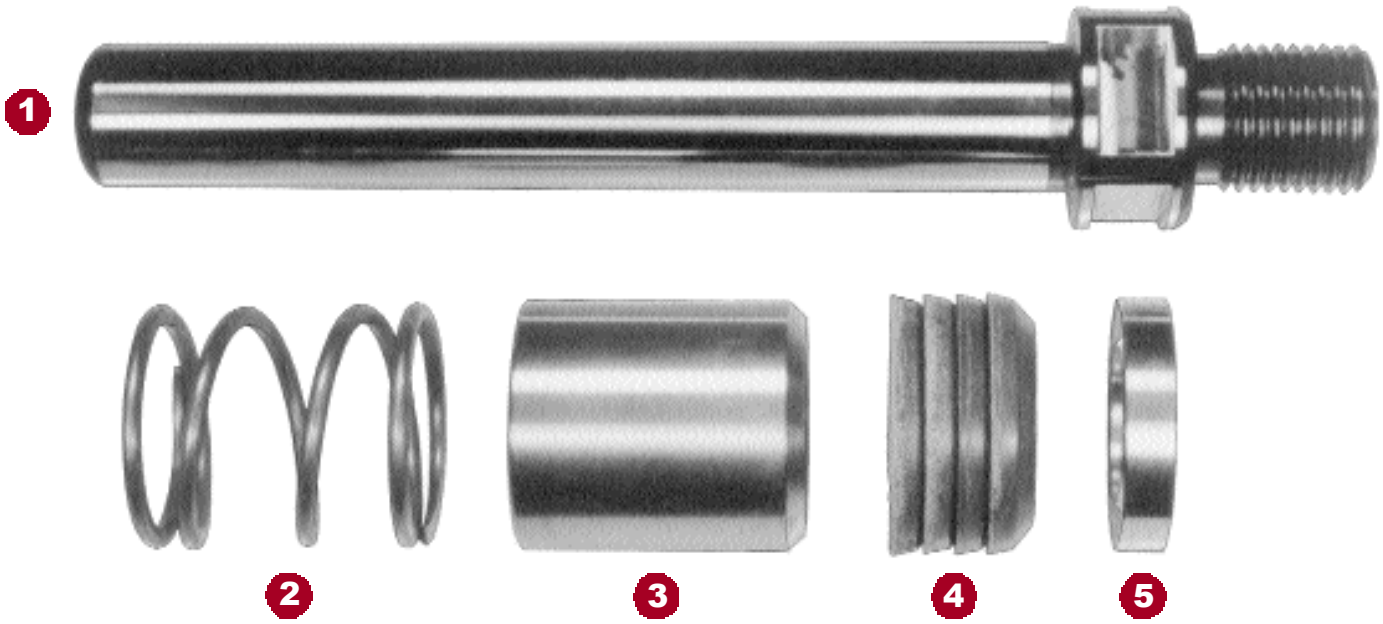
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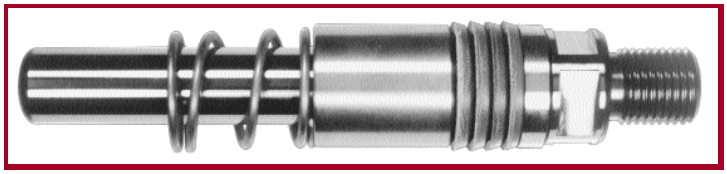
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Fluid End
Plunger Assembly (Water Lube) Replacement Parts

10150 & 10250





ITEM	DESCRIPTION	PART NUMBER / DIAMETER		
		1.250	1.375	1.500
1	PLUNGER 17-4 SS	**301186**	**301187**	**301188**
	PLUNGER COLMONOY	**301166**	**301167**	**301168**
	(Equivalent NLB Part #)	(L-353-12)	(L-353-13)	(L-353-14)
2	PACKING SPRING	**301207**	**301207**	**301207**
	(Equivalent NLB Part #)	(L-334-1)	(L-334-1)	(L-334-1)
3	THROAT BUSHING	**301003**	**301012**	**301015**
4	PACKING SET - NLB WATER LUBE	**301036**	**301033**	**301034**
5	BACKUP RING	**301004**	**301011**	**301016**

10150 & 10250

Fluid End
Suction/Discharge Valve Assembly Replacement Parts



Assembly Part #301215
(NLB Equivalent Part #L-901-WG)

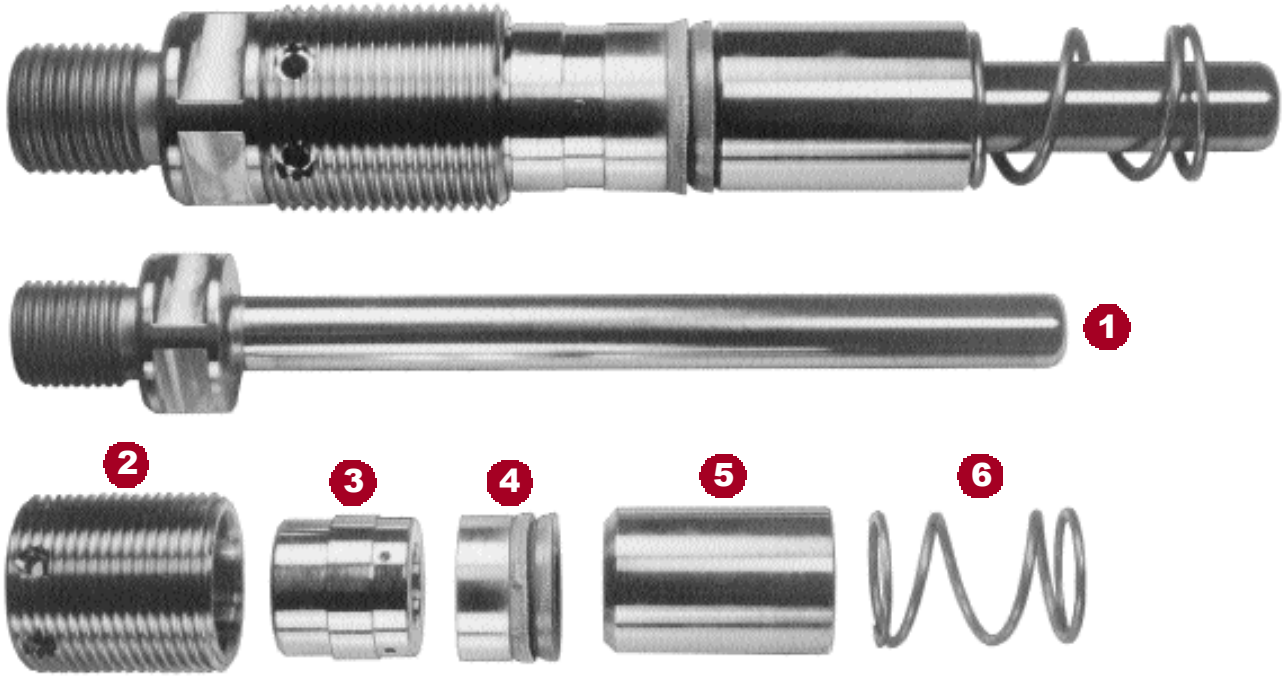


ITEM	DESCRIPTION	QTY.	GD PART NUMBER	Equivalent NLB Part No.
COMPLETE	**SUCTION/DISCHARGE VALVE ASSEMBLY**	**1**	**301215**	L-901-WG
1	SUCTION/DISCHARGE VALVE CAGE	1	**301211**	L-322A/333A
2	VALVE O-RING	3	**301212**	AA-8020
3	VALVE SPRING	1	**301213**	L-334/335
4	VALVE	1	**301209**	L-320A321
5	VALVE SEAT	1	**301210**	L-322A/323A

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Fluid End
Pump Plunger Assembly Replacement Parts

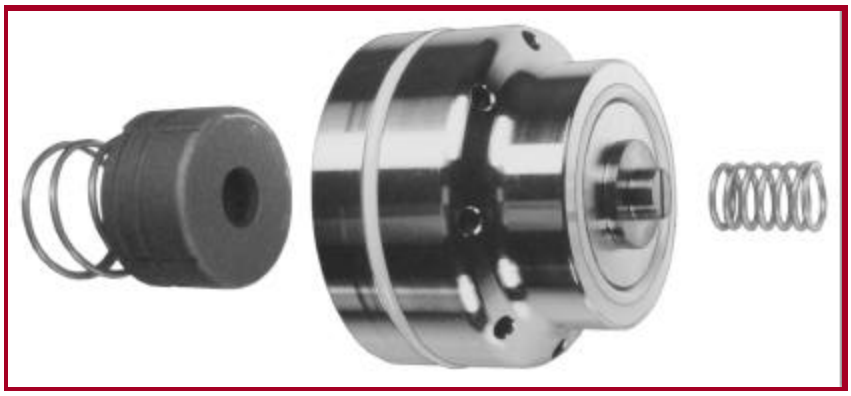
20150 & 20250

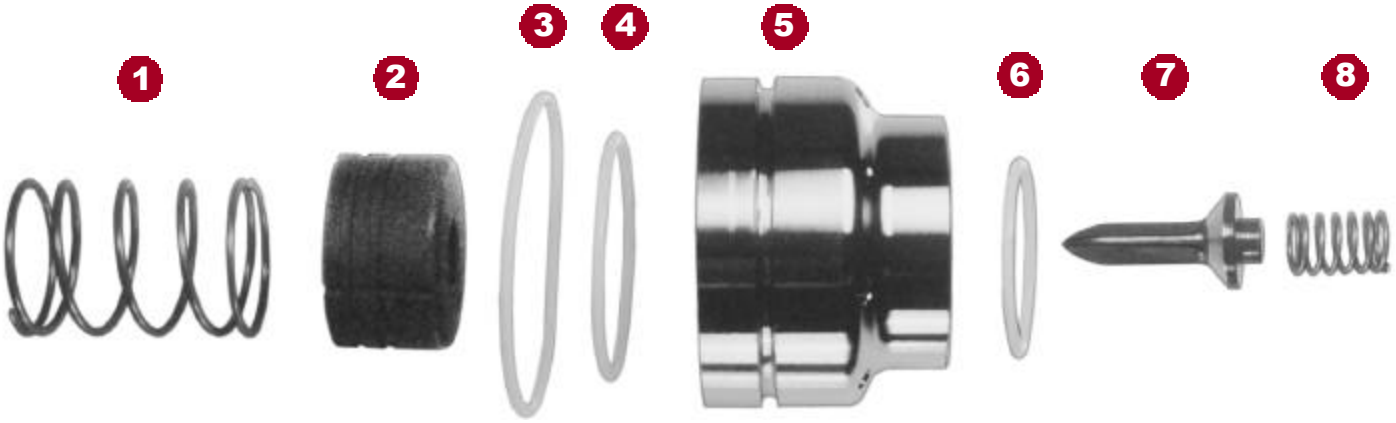


ITEM	DESCRIPTION	SIZE	QTY. MODEL 20150	QTY. MODEL 20250	GD PART NUMBER	Equivalent NLB Part No.
1	PLUNGER	7/8”	3	5	**301037**	G-353-07
		1”	3	5	**301170**	G-353-10
		1 1/8”	3	5	**301171**	G-353-11
2	PACKING GLAND		3	5	**301218**	G-338
3	CARRIER SEAL	7/8”	3	5	**301022**	G-256-07
		1”	3	5	**301219**	G-256-10
		1 1/8”	3	5	**301220**	G-256-11
4	PACKING SET	7/8”	3	5	**301027**	1650
		1”	3	5	**301149**	1651
		1 1/8”	3	5	**301150**	1652
5	THROAT BUSHING	7/8”	3	5	**301021**	G-341-07
		1”	3	5	**301108**	G-341-10
		1 1/8”	3	5	**301109**	G-341-11
6	PACKING SPRING		3	5	**301221**	G-334-1

20150 & 20250

Fluid End
Suction/Discharge Pump Valve Assembly

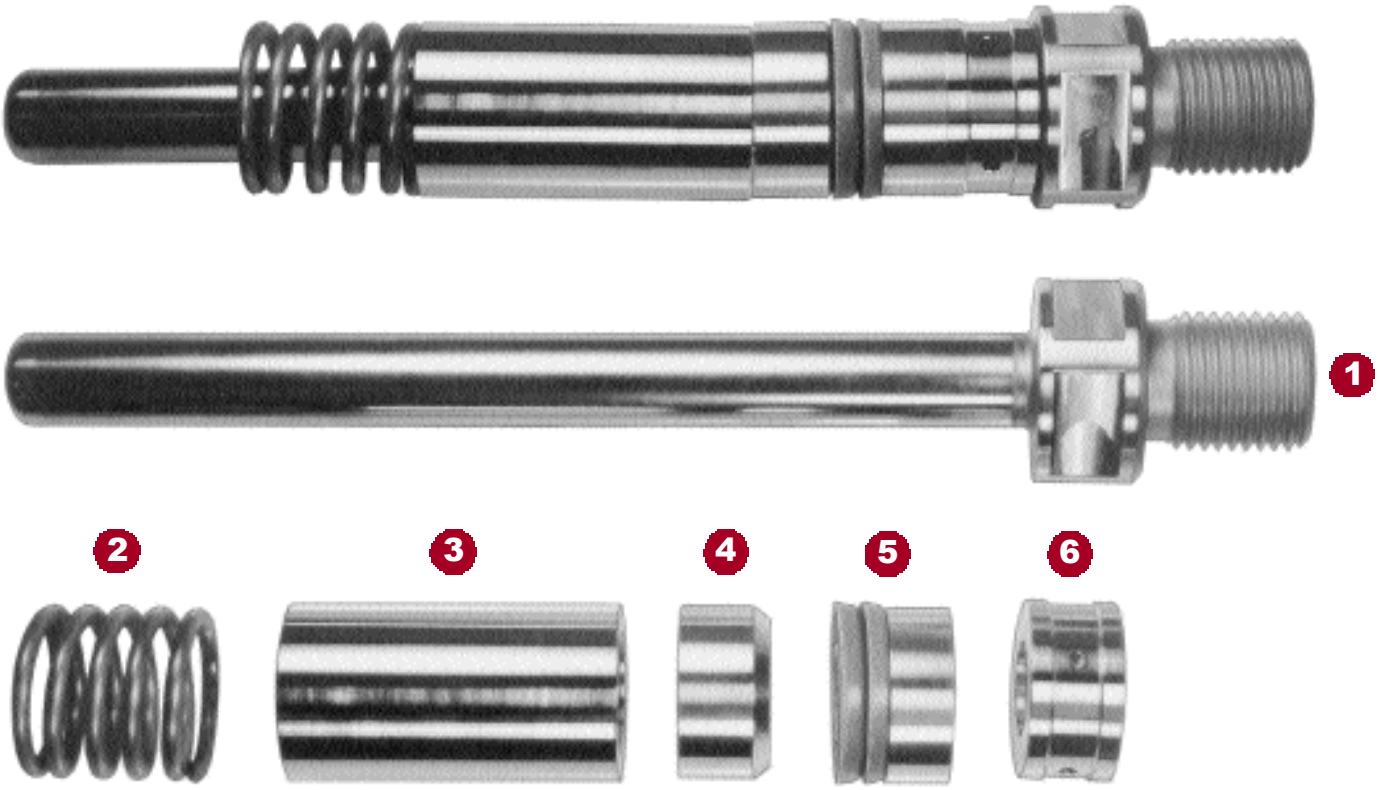




ITEM	DESCRIPTION	QTY. MODEL 20150	QTY. MODEL 20250	GD PART NUMBER	Equivalent NLB Part No.
1	SUCTION VALVE SPRING	3	5	**301041**	G-334
2	SUCTION VALVE	3	5	**301042**	G-320
3	O-RING (VALVE SEAT O.D.)	3	5	**301043**	AA20-1120
4	O-RING (SUCTION FACE)	3	5	**301044**	AA20-1110
5	VALVE SEAT	3	5	**301038**	G-384
6	O-RING (DISCHARGE FACE)	3	5	**301045**	AA20-1130
7	DISCHARGE VALVE	3	5	**301039**	G-321
8	DISCHARGE VALVE SPRING	3	5	**301040**	G-335

Fluid End
Pump Plunger Assembly Replacement Parts

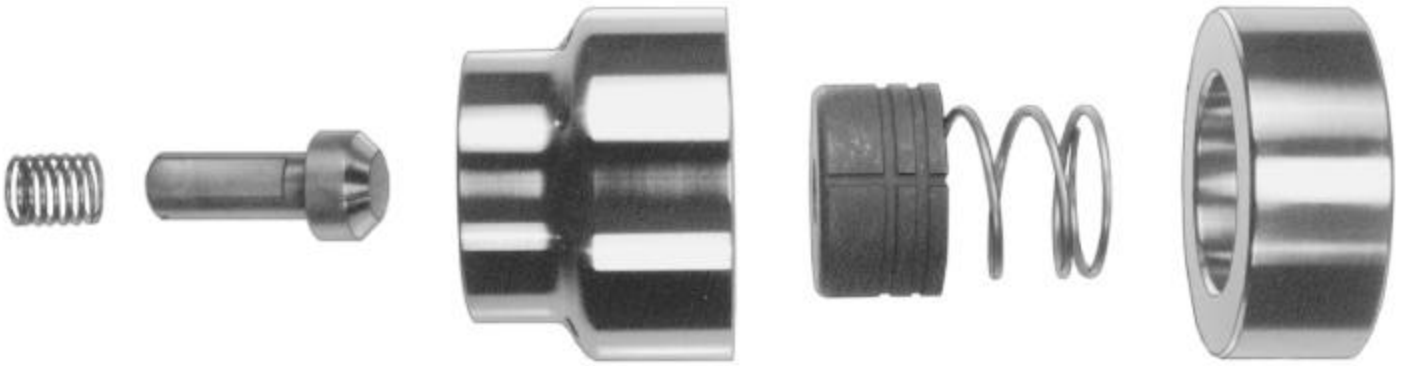
20156

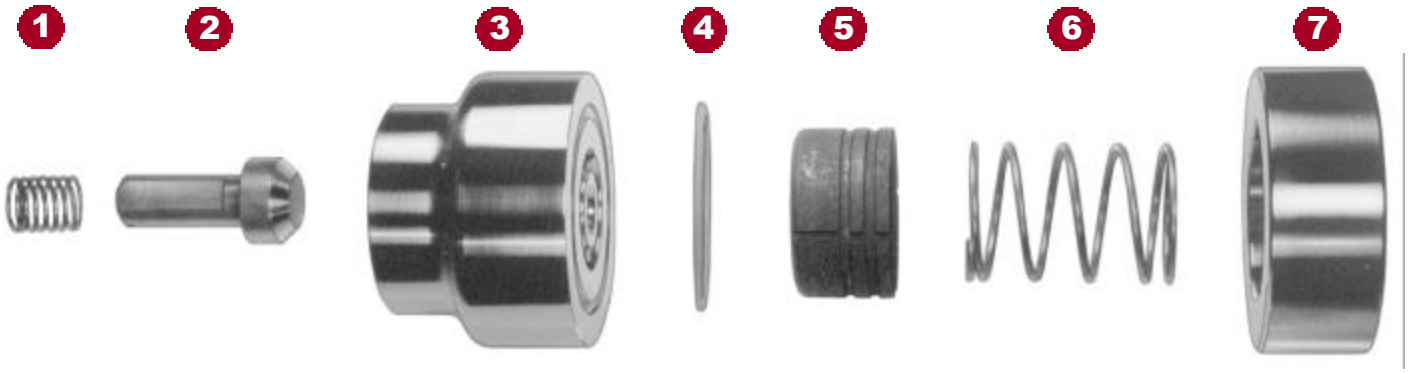


ITEM	DESCRIPTION	QTY.	7/8" PART #	1" PART #	1 1/8" PART #
1	PLUNGER	1	**301037**	**301170**	**301171**
	(Equivalent NLB Part #)		(G-353-07)	(G-353-10)	(G-353-11)
2	PACKING SPRING	1	**301231**	**301231**	**301231**
	(Equivalent NLB Part #)		(G-734-1)	(G-734-1)	(G-734-1)
3	THROAT BUSHING	1	**301151**	**301151**	**301151**
	(Equivalent NLB Part #)		(G-741)	(G-741)	(G-741)
4	MALE ADAPTER	1	**301152**	**301175**	**301176**
	(Equivalent NLB Part #)		(G-742-07)	(G-742-10)	(G-742-11)
5	PACKING SET	1	**301027**	**301149**	**301150**
	(Equivalent NLB Part #)		(1660)	(1661)	(1662)
6	CARRIER SEAL	1	**301154**	**301172**	**301173**
	(Equivalent NLB Part #)		(G-756-07)	(G-756-10)	(G-756-11)

20156 One Piece Fluid End

Suction/Discharge Valve Assembly Replacement Parts





ITEM	DESCRIPTION	QTY.	GD PART NUMBER	Equivalent NLB Part No.
1	SPRING, DISCHARGE VALVE	1	**301156**	G-535
2	VALVE, DISCHARGE	1	**301155**	G-521
3	SEAT, SUCTION/DISCHARGE VALVE	1	**301047**	G-784
4	O-RING, SUCTION SIDE	1	**301044**	AA-1587
5	SUCTION VALVE	1	**301042**	G-520
6	SPRING, SUCTION VALVE	1	**301041**	G-534
7	UPPER SLEEVE	1	**301046**	G-385

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Conditions of Sale and Warranty

Ordering Information

The description and specifications contained in this Quotation were in effect on the date of this Quotation. Gardner Denver, Inc. (hereinafter referred to as Seller) reserves the right to discontinue models or change specifications or design, including related items/equipment on the product or related engineered packaged system without notice and without incurring any obligation.

General - Sellers prices are based on these sales terms and (i) this document, together with any additional writings signed by Seller, may not be modified, supplemented, explained or waived by parol evidence. Buyer's Purchase Order, a course of dealing, or in any other way except in waiting signed by an authorized representative of Seller, and (ii) these terms are intended to cover all activity of Seller and Buyer hereunder, including sales and use of products and all related matters, including technical advice and services. Any references by Seller to Buyer specifications and similar requirements are only to describe the products covered hereby and no warranties or other terms therein shall have any force or effect. Catalogs, circulars and similar pamphlets of the Seller are issued for general information purposes only and shall not be deemed to modify the provisions hereof. (iii) This document is valid for thirty (30) days, subject to cancellation or change at any time prior to acceptance and acknowledgment by Seller.

Cancellation Policy - Purchase orders accepted by Gardner Denver may be canceled only with Gardner Denver's written consent. Any cancellation at customer's request may result in a cancellation charge equal to: (a) if standard equipment, 20% of; and (b) if non-standard or special order equipment, one hundred per cent (100%) of the full contract price for equipment before any discount billable to customer.

Governing Law - The language herein shall be construed and enforced under the Uniform Commercial Code as in effect in the State of Texas on the date hereof.

Payment - Invoices submitted by Seller under this order are payable only in funds which are accepted at par in Houston, Texas. Whenever reasonable grounds for insecurity arise with respect to due performance by Buyer, Seller may demand different terms of payment from those specified on the face of this Order and/or may demand assurance of Buyers due performance. Any such demand may be oral or in writing, and Seller may, upon the making of such demand, stop production and suspend shipments hereunder. If within the period stated in such demand Buyer fails or refuses to comply with the demand or demands of Seller, Seller may at its option, treat such failure or refusal as a repudiation of the portion of this Order which has not been fully performed, or may resume production and make shipment under reservation of possession or of a security interest and/or may demand payment against tender of documents of title.

Taxes - Any sales, use or other similar type taxes imposed on this sale or on this transaction are not included in the price. Such taxes shall be billed separately to the Buyer. Seller will accept a valid exemption certificate from the buyer, if applicable; however, if an exemption certificate previously accepted is not subsequently recognized by the government taxing authority involved and the Seller is required to pay the tax covered by such exemption certificate, Buyer agrees to promptly reimburse Seller for the taxes paid.

Transportation-Risk of Loss - Unless otherwise specified, all prices are F.O.B. Sellers or suppliers shipping point. Title to products passes and risk of loss shall be the responsibility of Buyer when the products are put in possession of the carrier. Seller does not assume any responsibility for breakage, loss or damage in transit. Any claim on account of damaged products or short count shall be deemed waived by Buyer unless made within ten (10) days from the date of delivery of products to which such claims relates.

Performance, Inspection and Acceptance -

A. All products shall be finally inspected and accepted within ten (10) days after receipt at point of delivery. All claims whatsoever by Buyer (including claims for shortages) excepting only those provided for under the Warranty and Limitation of Liability and Patent Clauses hereof, must be asserted in writing by Buyer within said 10-day period or they are waived. If this contract involves partial performances, all such claims must be asserted within said 10-day period for each partial performance. There shall be no revocation of acceptance. Rejection may be only for defects substantially impairing the value of the products and the Buyer's remedy for lesser defects shall be those provided for under the Warranty and Limitation of Liability clause.

B. Seller shall not be responsible for non-performance or delays in performance occasioned by any causes beyond Sellers reasonable control, including but not limited to, labor difficulties, delays of vendors or carriers, acts of God or the public enemy, governmental actions and material shortages. Any delays so occasioned shall affect a corresponding extension of Sellers performance dates which are, in any event, understood to be approximate. In no event shall Buyer be entitled to damages, incidental, consequential or otherwise, for late performance or a failure to perform under the terms of this paragraph.

C. If Buyer wrongfully rejects or revokes acceptance of items tendered under this Agreement or repudiates this Agreement, Seller shall have the right to recover as damages the price stated herein. Upon recovery of the price, the items involved shall become the property of the Buyer.

D. Buyers representatives may inspect ordered goods at the plant during business hours prior to shipment, and inspection shall be in such manner as not to interfere with Sellers business operations.

Warranty and Limitation of Liability - Seller warrants that the goods to be supplied hereunder will conform to the description on the face hereof, that the Seller will convey good title thereto; that such goods will be delivered free of any lawful security interest or other lien or encumbrance unknown to the Buyer; and that such goods will be free from defects in material and workmanship as follows:

Pumps - For a period of one year from date of shipment, except wear parts. No warranty is made, either express or implied, for any defects, failures or malfunctions resulting from corrosion, misapplication, overpressurization, improper suction pressure or other misuse. Determination by Seller as to the cause of damage or defects shall be conclusive.

Engines or Motors - Not warranted by Seller, but subject to warranty of original manufacturer.

V-Belts - Not warranted.

Skids, Trailers (excluding tires), Hose Reels and Hose Racks - For one year from date of shipment.

Relief Valves - For six months from date of shipment.

Pressure Gauges, Hydro-Valves, High Pressure Manifolds - for ninety days from date of shipment.

Gauge Snubbers - Not warranted.

High Pressure Hose, Quick Connect Couplings - Not warranted.

Abras-I-Jector, Fail-Safe Guns, Rigid Lances - For ninety days from date of shipment. Nozzle Tips, Tipholders, Carbide Inserts, Extensions, Miscellaneous Fittings - Not warranted.

Flexible Lances - Hose not warranted. Coupling warranted for sixty days from date of shipment. Gardner Denver, Inc. products components and/or accessories not designated in this warranty are not warranted.

SELLER MAKES NO WARRANTY EXPRESSED, IMPLIED OR STATUTORY, EXCEPT AS IS EXPRESSLY SET FORTH HEREIN. THE IMPLIED WARRANTY OF FITNESS FOR PARTICULAR PURPOSE IS EXPRESSLY EXCLUDED AND DISCLAIMED.

During the warranty period specified herein Seller will, as its option either repair or replace free of charge, F.O.B. Seller, such warranted equipment or parts as appear to Seller, upon inspection, to have been defective in materials or workmanship, providing Buyer promptly notifies Seller in writing of the defect and promptly delivers defective equipment or parts to Seller, freight prepaid. Seller does not warrant any equipment or accessories, manufactured by others to be free of defects in materials and workmanship. If Seller determines such equipment or accessories to be defective in materials or workmanship, repair or replacement thereof is limited to allowance made to Seller by the original manufacturer, if any.

SELLER SHALL NOT BE LIABLE FOR DAMAGES, CONSEQUENTIAL , INCIDENTAL, OR OTHERWISE CAUSED BY DEFECTIVE EQUIPMENT OR ACCESSORIES. SELLER'S LIABILITY UNDER THIS WARRANTY SHALL BE LIMITED TO REPAIR OR REPLACEMENT OF DEFECTIVE EQUIPMENT OR PARTS AS SET FORTH HEREINABOVE. SELLER WILL GRANT NO ALLOWANCE FOR ANY REPAIRS OR ALTERATIONS MADE BY BUYER WITHOUT WRITTEN CONSENT OF SELLER.

Patents - Seller agrees to assume the defense of any suit for infringement of any United States patents brought against Buyer to the extent such suit charges infringement of an apparatus or product claim by Sellers product in and of itself, provided (i) said product is built entirely to Seller's design, (ii) Buyer notifies Seller in writing of the filing of such suit within ten (10) days after service of process thereof, and (iii) Seller is given complete control of the defense of said suit, including the right to defend, settle and make changes in the product for the purpose of avoiding infringement. Seller assumes no responsibility for charges of infringement of any process or method claims unless infringement of such claims is the result of following specific instructions furnished by the Seller. Buyer agrees, for the products delivered under this Order, to indemnify Seller against all judgements, decrees and costs resulting from any United States Letters Patent to the extent that such infringement arises from designs, specifications or instructions furnished or expressly or impliedly required by Buyer. The sale of products covered by this Order shall not grant to Buyer any right or license of any kind under any patent owned or controlled by Seller or under which Seller is licensed but the foregoing shall not be understood to limit in any way the right of the Buyer to use and sell such goods in the event that such goods as sold hereunder are covered by any such patent.

Indemnity - Buyer shall release, hold harmless, indemnify and defend Seller from and against any loss, liability, claim, suits and costs caused by, arising out of, or relating to the use or design of goods supplied hereunder or the design of the packages or containers in which they are shipped if such goods, packages or containers are made in compliance with Buyers design or specifications.

Buyer will, on demand, reimburse Seller for all costs and expenses, including reasonable attorneys' fees incurred by Seller in enforcing any of its rights against Buyer under this contract.

Orders - All orders are subject to acceptance and approval by Sellers Credit Department and are not binding until and unless so approved and accepted. Written acknowledgment of an order shall constitute acceptance and will thereby be a binding contract which cannot be modified or cancelled by Buyer without written consent of Seller.

Partial Shipments - Partial shipment of an order will not be made without Buyers knowledge or consent. In the event complete shipment cannot be made by the required date, Buyer will be notified and asked whether entire shipment should be held or partial shipment made. If partial shipment with Buyer's approval is made, excess freight charges, if any, will be billed to the Buyer.

Special Tooling - Notwithstanding any tool, die or pattern charges or amortization in connection herewith, all special tooling and related items shall be and remain the property of the Seller.

Affidavits - Orders requiring affidavits or certificates of compliance must so state when orders are entered. Revisions to an order after it has been put into the production schedule may result in additional charges and/or delays in shipment date.

International Shipments - Shipments to delivery points outside of the continental United States will be made only upon the Sellers prior receipt of the following documentation in form and substance acceptable to the Seller:

A. Written evidence of establishment of irrevocable letter of credit in favor of Seller for an amount equal to or exceeding the full contract price hereunder, and on terms acceptable to the Seller.

B. Import certificate properly issued by destination country where required.

C. Where shipment is FAS port or vessel, written instructions to the Seller specifically identifying loading berth where equipment is to be delivered.

Credit Terms - If the terms of payment hereunder call for any extension of credit by Seller to Buyer, Buyer hereby agrees that prior to payment in full, (i) the equipment sold hereunder is subject to a vendors lien and security interest in favor of Seller and (ii) Buyer will promptly execute and deliver to Seller such security agreements, Uniform Commercial Code financing statements and other documents as are requested by Seller to reflect this retention of a security interest.

Past Due Accounts - Unless specifically provided for in the contract or in other written evidence of the agreement of Buyer and Seller, all amounts due hereunder that remain unpaid for more than 30 days after the payment date shall bear interest at the highest contract rate allowed by the state law governing this transaction.

Warning: Gardner Denver products are potentially hazardous equipment and may impose a risk of harm if not used properly and in accordance with instructions provided by Gardner Denver or other manufacturer's instructions. By its acknowledgment and acceptance of these Terms and Conditions of Sale, Buyer acknowledges that it has been provided with these instructions for the safe use of the products, and its component and accessory parts, and that it will properly advise its employees (and any other persons reasonably expected to make use of the products) of the use of the equipment, including, but not limited to, instructions as to the proper safety devices to be worn or utilized in connection with the operation of the products, subject only to any express warranty provided by Gardner Denver herein, and, without limiting any other indemnity provided by Buyer under these Terms and Conditions of Sale, Buyer does and shall release, hold harmless, indemnify and defend Gardner Denver from and against any loss, liability, claim, suit and costs (including attorney's fees) third party or otherwise, caused by, or arising out of or relating to the operation of, the products.