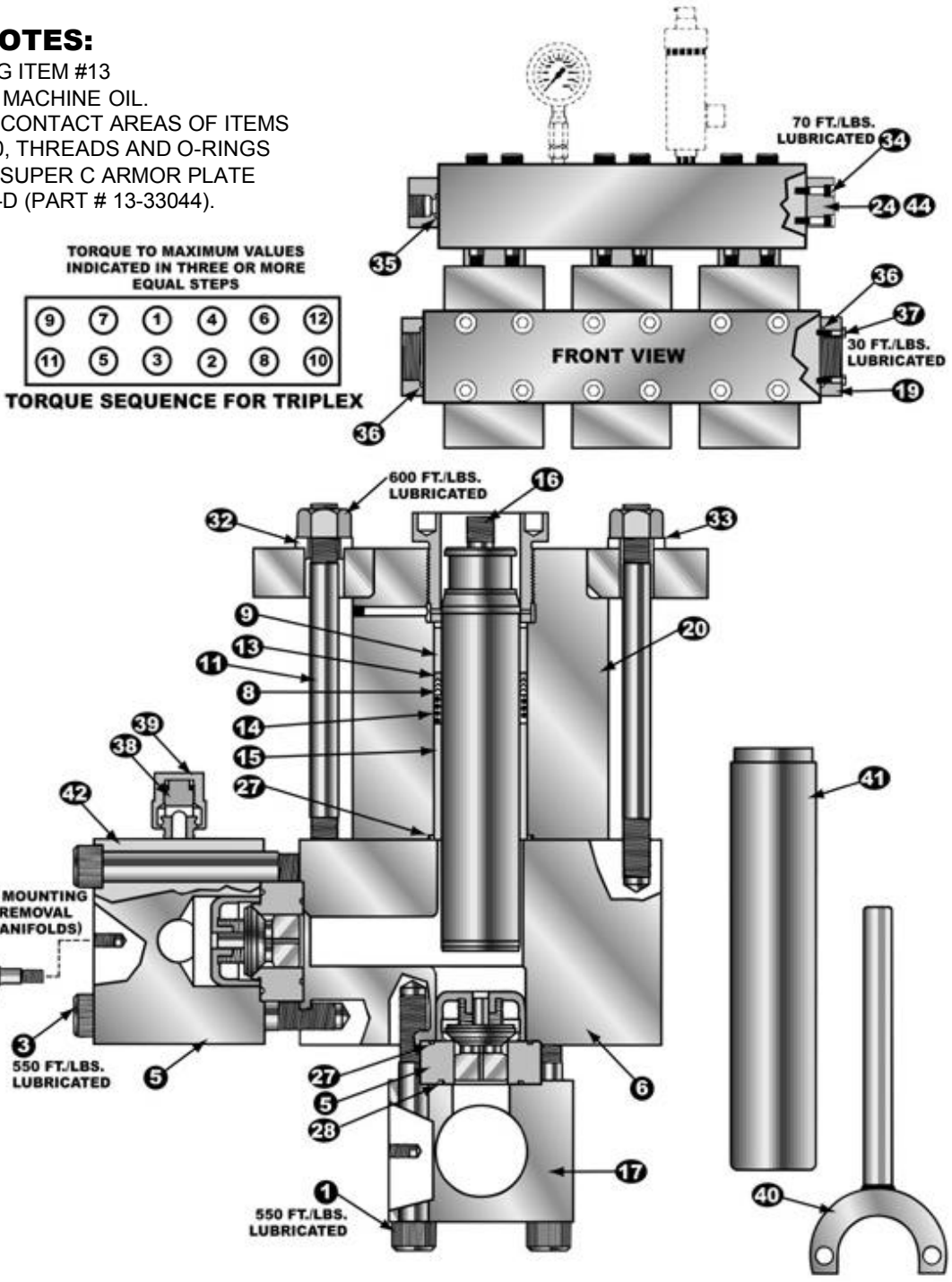
TG-600S

70-78865-465 Fluid End Parts

10 KPSI MAWP, ALUMINUM SUCTION

SPECIAL NOTES:

1. DIP PACKING ITEM #13 INTO LIGHT MACHINE OIL.
2. LUBRICATE CONTACT AREAS OF ITEMS #10 AND #20, THREADS AND O-RINGS WITH 327-C SUPER C ARMOR PLATE WITH MOLY-D (PART # 13-33044).



GARDNER DENVER WATER JETTING SYSTEMS, INC.

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70-78865-465 Fluid End Parts

TG-600S

10 KPSI MAWP, ALUMINUM SUCTION

ITEM	PART NO.	QUAN.	DESCRIPTION:
1	16-78140	12	SCREW, SHC, 1" - 12 x 7-1/2"
3	16-78511	12	SCREW, SHC, 1" - 12 x 8"
4	70-80135	6	INSERTED VALVE ASSEMBLY
5	70-78867-465	1	MANIFOLD, TG-600S, DISCHARGE
6	70-78870-465	3	CYLINDER, TG-600S, FLUID
11	70-78831	12	STUD, 1" - 12 x 13-1/2", S.S.
12	70-78871-455	3	NUT, TD-500S,GLAND
14	25-78026-455	3	SPRING, TD-500S, PACKING, 2-3/4" x 3-1/4"
17	70-75866-465	1	MANIFOLD, SUCTION
15	16-15091-001	8	SCREW, SHC, XYLAN, 3/8" - 16 x 2"
19	70-78804	2	ADAPTER, SUCTION MANIFOLD
20	70-78869-465	3	BOX, TG-600S, STUFFING
22	16-78142	3	STUD, B7, 1" - 12 x 15"
24	70-78605-003	1	ADAPTER, MANIFOLD, 1-1/2" NPT
26	22-33070	2	O-RING, 2", 2-224-90
27	22-80261	9	O-RING, 3-5/8", 2-237-90
28	22-80260	6	O-RING, 3", 2-232-90
30	16-78514	2	EYE BOLT, 1/2" - 13 x 1-1/2" THREADED
32	70-78830-001	6	INSERT, TG-600S, TOP
33	70-78830-002	6	INSERT. TG-600S, BOTTOM
34	16-77111	8	BOLT, SHCS, 1/2" - 13 x 2", GR 5
35	22-17001	2	O-RING, 1-3/4", 2-222-90
36	22-80179	2	O-RING, 4", 2-240-70
37	16-40002	4	BOLT, HEX HEAD, 3/8" - 16, 1-3/4", #5
38	31-03505-001	1	BASE, SAFETY HEAD
39	31-03505-002	1	CAP, SAFETY HEAD
40	12-78865	1	WRENCH, SPENNER, GLAND NUT
41	12-78866	1	TOOL, PACKING REMOVAL
43	16-78463	12	NUT, HEAVY, HEX, GR 8. 1 - 12 UNF
44	70-78605-004	11	ADAPTER, MANIFOLD, BLANK
	OPTIONAL:		
	12-78867	3	TOOL, ALIGNMENT

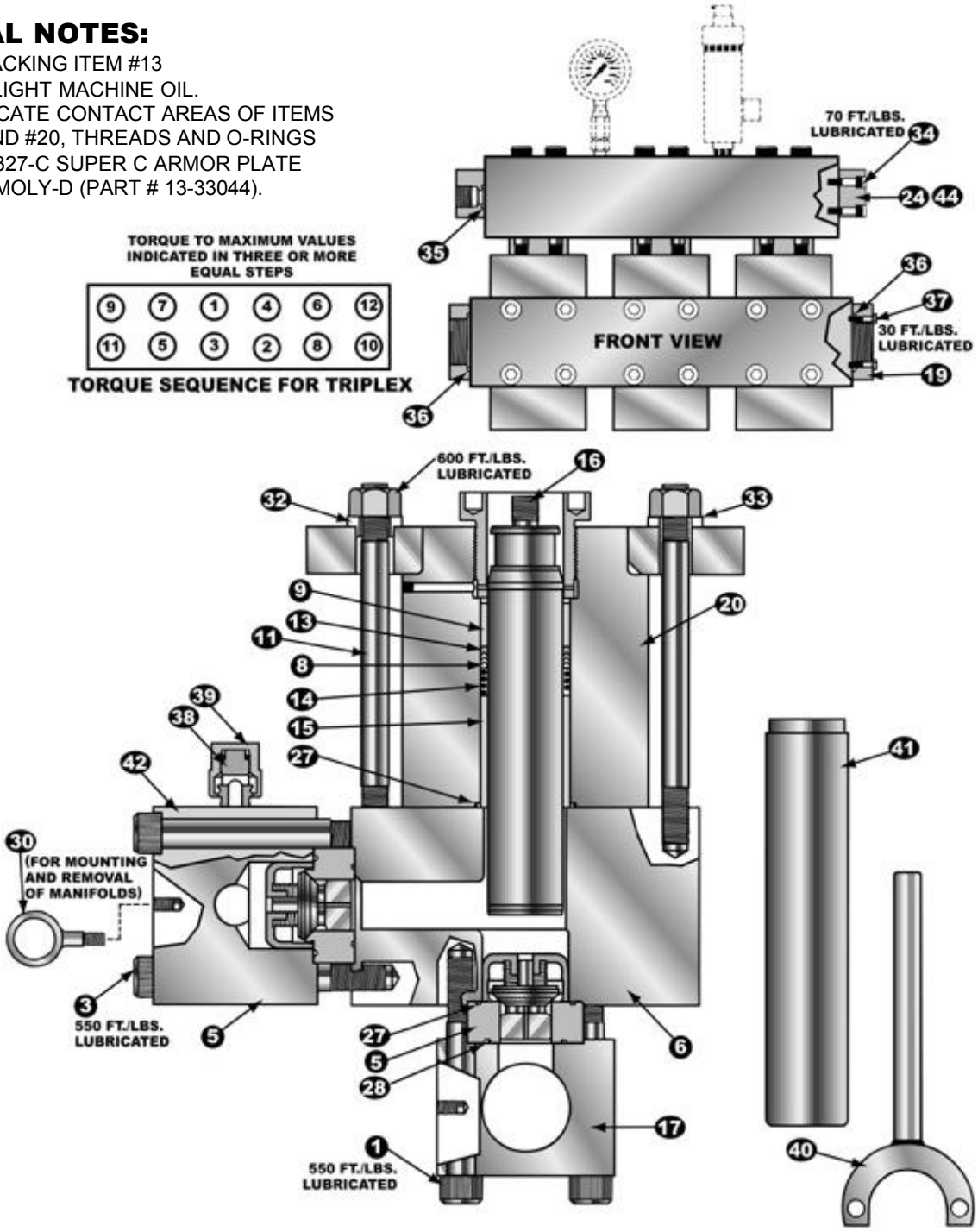
TG-600S

70-78865-465 Fluid End Plunger Groups

10 KPSI MAWP, ALUMINUM SUCTION

SPECIAL NOTES:

1. DIP PACKING ITEM #13 INTO LIGHT MACHINE OIL.
2. LUBRICATE CONTACT AREAS OF ITEMS #10 AND #20, THREADS AND O-RINGS WITH 327-C SUPER C ARMOR PLATE WITH MOLY-D (PART # 13-33044).



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70-78865-465 Fluid End Plunger Groups

TG-600S

10 KPSI MAWP, ALUMINUM SUCTION

TG-600S FLUID END
2-1/2"
(63.5 mm)

ITEM	PART NO.	QTY.	DESCRIPTION:
8	70-78873-456	3	RING, 2-1/2", TD-500S, FRONT PACKING
9	70-78874-456	3	BUSHING, 2-1/2", TD-500S, REAR
13	22-80222	3	PACKING, 3-1/4" x 2-1/2"
15	70-78875-464	3	BUSHING, TG-600S, THROAT, 2-1/2"
16	70-78872-464	3	PLUNGER, 2-1/2", THREADED COLMONOY

TG-600S FLUID END
2-3/4"
(69.85 mm)

ITEM	PART NO.	QTY.	DESCRIPTION:
8	70-78873-457	3	RING. TD-500S. 2-3/4" FRONT PACKING
9	70-78874-457	3	BUSHING, TD-500S, 2-3/4" REAR
13	22-80255	3	PACKING, 3-1/4" x 2-3/4"
15	70-78875-465	3	BUSHING, TG-600S, THROAT, 2-3/4"
16	70-78872-465	3	PLUNGER, 2-3/4", THREADED COLMONOY